

Cyanoacrylate Adhesives

3M™ cyanoacrylate adhesives are excellent for their rapidity and strength.



They are clear one-part adhesives formulated for fast bonding of various materials.

Materials:

- Crude rubber (including EPDM)
- Plastics
- Metals
- China

Adhesive Types

Type	Setting time (s)	Properties
B20	3-90	Low viscosity, suitable for crude rubber.
B210	3-90	Middle viscosity, suitable for crude rubber.
E1100	5-90	Suitable for rubber and plastics.
M120	6-120	Suitable for metals, very flexible, heat resistant.
M2000	6-120	Suitable for metals, very flexible, heat resistant.
E50 gel	20-120	Gel like consistency for plastics and crude rubber.
E3000	20-300	Strong metal bonds.
Surface activator.		Treats the bonded surface for the application of cyanoacrylate adhesives.